

Date: Tuesday, 11/11/2008 9:47:06 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D120-637-012
Job Number	: 43302		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: DISASSEMBLE15
This Issue	: 11/11/2008 S.O. No. :	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	:
First Issue	: // Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: <u> </u>	Due Date	: 18/11/2008 Qty: 2 Um: Each
Checked & Approved By	: <u> </u>		
Comment	: <u> </u>		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

same B/N → 2 X D120-637-012 B13230
 DISASSEMBLE KIT:
 2 X D2610-042 B B13230 ✓
 8 X D274 B ^{224 u} 13159 168 ✓
 2 X D2615-1 B B13250 4p ✓
 1 X D2616-2 B B1436 0/B15543 (2X) ✓
 1 X D2617-3 B 21250 2p ✓
 2 X D2617-5 B 21251 4p ✓
 2 X D2618 B 15588 4p ✓
 1 X D2619-041 B 12337 2p ✓
 2 X D2679 B 13198 4p ✓
 2 X D2681 B 13199 4p ✓
 4 X AN4-11A B 8709 8p ✓
 1 X AN4-14A B 7593 2p ✓

P-8/11/14 (2)

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Drawing Name: D120-637-012

Job Number: 43302

Part Number: DISASSEMBLE15

Job Number:



Seq. #:

Machine Or Operation:

Description :

2 X AN4-16A B

8798 4X ✓

2 X AN5-36A B

8797 4X ✓

3 X AN526C832R8 B

8795 6X ✓

3 X AN960JD8 B

6085 6X ✓

14 X AN960JD416 B

7700 28X ✓

4 X AN960JD516 B

5813 8X ✓

7 X MS21042L4 B

8182 14X ✓

2 X MS21042L5 B

M5289 4X ✓

RETURN ITEMS TO STOCK:

ADJUST ACCPAC:

2.0

D120637012

Heli-Access-Step RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
Heli-Access-Step RH

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



DART

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED MOY	APPROVED BW	DRAWING NO. D120-637	REV. E SHEET 1 OF 6
DATE 97.09.24		TITLE EC120 HELI-ACCESS-STEP	SCALE NTS
A	96.10.23	ORIGINAL ISSUE	
B	97.02.17	CHANGE FRONT MOUNT	
C	97.05.01	CHANGE AFT MOUNT TO CLEAR FAIRING	
D	97.05.19	CHANGE FRONT MOUNT	
E	97.09.24	CHANGE STEP LENGTH	

Qty -011	Qty -012	Qty -041	Qty -042	Part Number	Description
X				D120-637-011	STEP INSTALLATION LH
	X			D120-637-012	STEP INSTALLATION RH
1		X		D2610-041	STEP ASSEMBLY LH
	1		X	D2610-042	STEP ASSEMBLY RH
8	8			D2274	RADIUS BLOCK
2	2			D2615-1	MOUNTING LUG
1				D2616-1	MOUNTING LUG (LH)
	1			D2616-2	MOUNTING LUG (RH)
1	1			D2617-3	BUSHING
2	2			D2617-5	SPACER
2	2			D2618	BUSHING
1	1			D2619-041	COVER
		1	1	D2674-3	NUT PLATE
		1		D2678-041	STEP WELDMENT LH
			1	D2678-042	STEP WELDMENT RH
2	2			D2679	MOUNTING CLAMP
2	2			D2681	CLAMP
		1	1	D2682-041	SUPPORT PLATE
		1	1	D2683-041	FRONT MOUNT PLATE
4	4			AN4-11A	BOLT
1	1			AN4-14A	BOLT
2	2			AN4-16A	BOLT
2	2			AN5-36A	BOLT
3	3			AN526C832R8	SCREW
3	3			AN960JD8	WASHER
		2	2	AN960JD10L	WASHER
14	14			AN960JD416	WASHER
4	4			AN960JD516	WASHER
		2	2	MS20426AD3-5	RIVET
7	7			MS21042L4	NUT (OR MS21042-4)
2	2			MS21042L5	NUT (OR MS21042-5)
		2	2	MS24693-S272	SCREW (OR MS24693-C272)
		2	2	MS27039-1-09	SCREW
		5	5	M7885/3-4-3	RIVET (OR CR3212-4-3)

REFERENCE ONLY

Mo 43302

L Lacelle

From: Brigitte Golden [bgolden@dartaero.com]
Sent: November 14, 2008 7:55 AM
To: 'L Lacelle'
Subject: FW: PO#K06/69681633

I got this one this morning!!

From: Giudice, Anna [mailto:Anna.Giudice@eurocopter.com]
Sent: November 14, 2008 4:10 AM
To: bgolden@dartaero.com
Subject: TR: PO#K06/69681633

Bonjour Brigitte,

C'est bien la couleur grise qui est indiquée sur nos documents.

Mes meilleures salutations

De : Guendon, Sandrine
Envoyé : mercredi 12 novembre 2008 10:28
À : Giudice, Anna
Cc : 'L Lacelle'; 'Brigitte Golden'
Objet : RE: PO#K06/69681633

Bonjour Anna,

Ce message vous est destiné.

Merci

Bonne journée

GUENDON - GUYOU Sandrine
EHALA – Approvisionnements
Hélicoptères Légers
Tél : 04.42.85.60.50
Fax: 04.42.85.86.29
sandrine.guendon@eurocopter.com

De : Brigitte Golden [mailto:bgolden@dartaero.com]
Envoyé : mardi 11 novembre 2008 19:44
À : Guendon, Sandrine
Cc : 'L Lacelle'
Objet : PO#K06/69681633

14/11/2008

Importance : Haute

Bonjour Sandrine!

Nous avons bel et bien reçu votre PO pour les D2619-041 cover, item 00010 et les D2610-042 Footstep, item 00020.

La couleur de no footstep est grise, est-ce cela vous convient? La date de livraison est le 8 Décembre 2008, donc une réponse le plus rapidement possible serait très appréciée!

Merci

Brigitte Golden

Dart Aerospace Ltd
Order Processing
613.632.5200